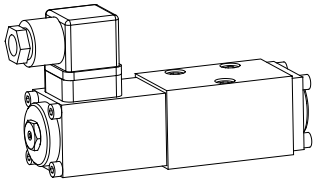
Proportional directional valve
- **not pressure compensated**
- **Q_{max} = 20 l/min**
- **$Q_{N\ max}$ = 8 l/min**
- **p_{max} = 315 bar**

NG4-Mini®



DESCRIPTION
Direct operated proportional spool valve in flange design NG4-Mini according to Wandfluh standard with 4 ports. The spool valve is designed to the 5 chamber principle. The volume flow is adjusted by a Wandfluh proportional solenoid (VDE standard 0580). Low pressure drop due to the body design and spool profiling. The spool is made of hardend steel. The body made of high grade hydraulic casting for long service life is painted. The cover and the solenoid are zinc coated.

FUNCTION
Proportionally to the solenoid current spool stroke, spool opening and valve volume flow will increase. Proportional directional valves NG4-Mini are not load-compensated. The optimum spool shape and progressive characteristics curve allow fine motion control. To control the valve Wandfluh proportional amplifiers are available (see register 1.13).

APPLICATION
Proportional directional spool valves are well suited for demanding applications where high resolution, high volume flow and low hysteresis are requested. They are implemented in industrial hydraulics as well as in mobile hydraulics for the smooth control of hydraulic actuators.
Application examples: pitch control of wind generators, forest and earth moving machines, machine tools and paper production machines with simple position controls, robotics and fan control.

CONTENT

TYPE CODE

B PW ☐ 4 ☐ - ☐ - ☐ # ☐

Interface		
Proportional directional valve		
Control mode acc. to table 1.10-71/2		
Number of control ports		
Description of symbols acc. to table 1.10-71/2		
Nominal volume flow Q_N:	4 l/min	4
	8 l/min	8
Standard nominal voltage U_N:	12 VDC	G12
	24 VDC	G24
Design-Index (Subject to change)		

GENERAL SPECIFICATIONS

Nominal size	NG4-Mini acc. to Wandfluh standard
Designation	4/2-, 4/3-way proportional directional valve
Construction	Direct operated spool valve
Mounting	Flange, 3 fixing holes for socket head cap screws M5x40
Fastening torque	M_D = 5,5 Nm (screw qual. 8.8)
Pipe connection	Connection plates Multi-station flange subplate Longitudinal stacking system
Mounting position	any, preferably horizontal
Ambient temperature	-20…+50°C
Weight: 4/2-way	m = 1,15 kg
4/3-way	m = 1,55 kg

HYDRAULIC SPECIFICATIONS

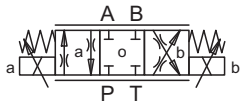
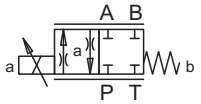
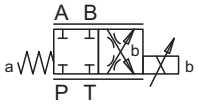
Fluid	Mineral oil, other fluid on request
Contamination efficiency	ISO 4406:1999, class 18/16/13 (Required filtration grade ß 6…10≥75) refer to data sheet 1.0-50/2
Viscosity range	12 mm²/s…320 mm²/s
Fluid temperature	-20…+70°C
Working pressure	p_{max} = 315 bar (connections P, A, B)
Tank pressure	p_{max} = 160 bar (connection T)
Nominal volume flow	Q_N = 4 l/min, 8 l/min
Max. volume flow	see characteristic
Leakage volume flow	on request
Hysteresis	≤ 5 % ∗ ∗ at optimal dither signal

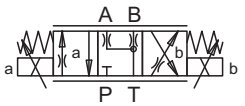
ELECTRICAL SPECIFICATIONS

Construction	Proportional solenoid, wet pin push type, pressure tight	
Standard-Nominal voltage	U = 12 VDC	U = 24 VDC
Limiting current	I_G = 1250 mA	I_G = 680 mA
Relative duty factor	100% DF (see data sheet 1.1-430)	
Protection class	IP 65 acc. to EN 60 529	
Connection/Power supply	Over device plug connection acc. to ISO 4400/DIN 43650 (2P+E)	

Other electrical specifications see data sheet 1.1-115 (PI35V)

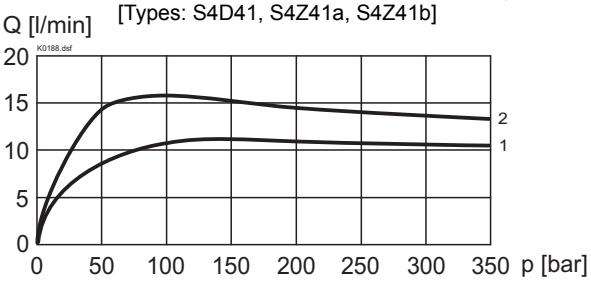
TYPE CHARTS / DESIGNATIONS OF SYMBOLS

	S 4 D41 S = Symmetrical control mode
	S 4 Z41a S = Symmetrical control mode
	S 4 Z41b S = Symmetrical control mode

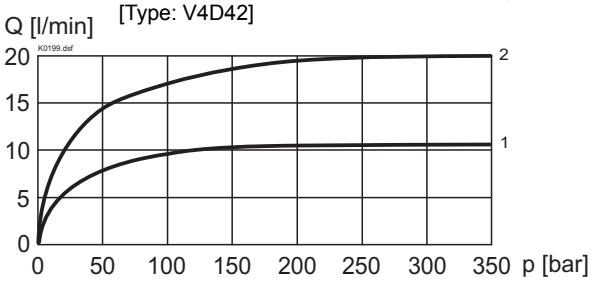
	V 4 D42 V = Meter-in control mode

CHARACTERISTICS oil viscosity υ = 30 mm²/s

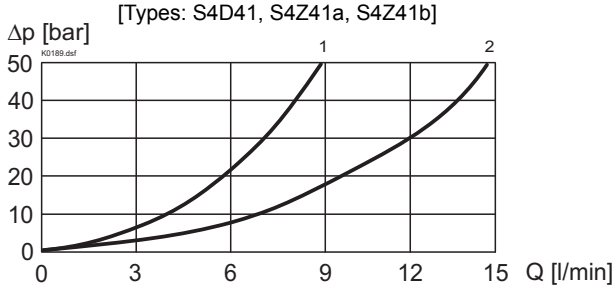
Q = f (p) Volume flow pressure characteristics ($I = I_G$)
[Types: S4D41, S4Z41a, S4Z41b]



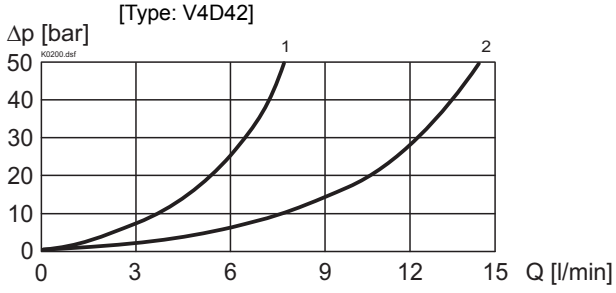
Q = f (p) Volume flow pressure characteristics ($I = I_G$)
[Type: V4D42]



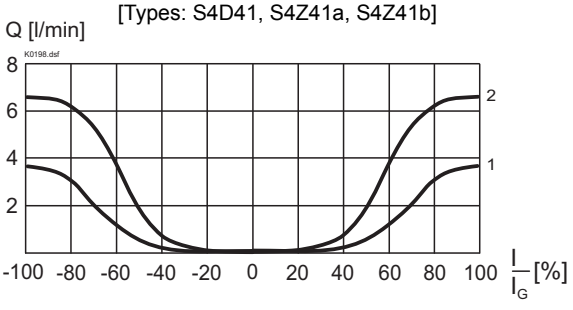
Δp = f (Q) Pressure loss/flow characteristics ($I = I_G$)
[Types: S4D41, S4Z41a, S4Z41b]



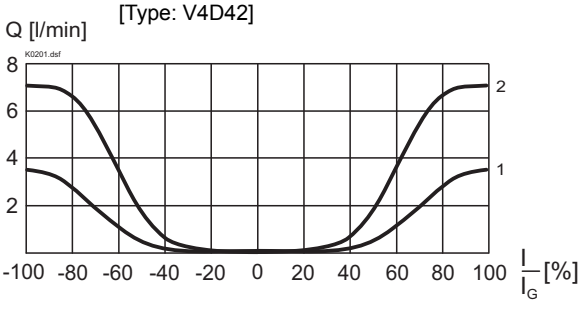
Δp = f (Q) Pressure loss/flow characteristics ($I = I_G$)
[Type: V4D42]



Q = f (I) Volume flow adjustment characteristics (Δp = 10 bar)
[Types: S4D41, S4Z41a, S4Z41b]



Q = f (I) Volume flow adjustment characteristics (Δp = 10 bar)
[Type: V4D42]

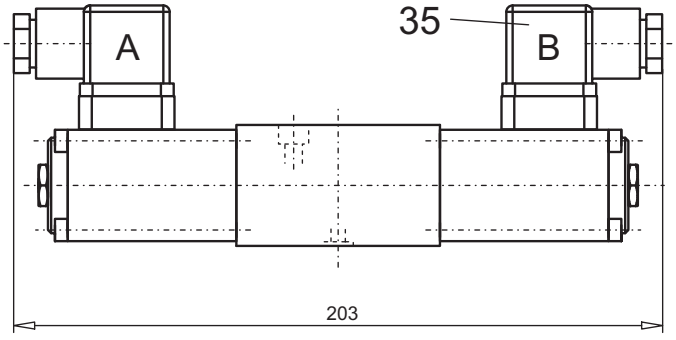


Legend:
1: Q_N = 4 l/min
2: Q_N = 8 l/min

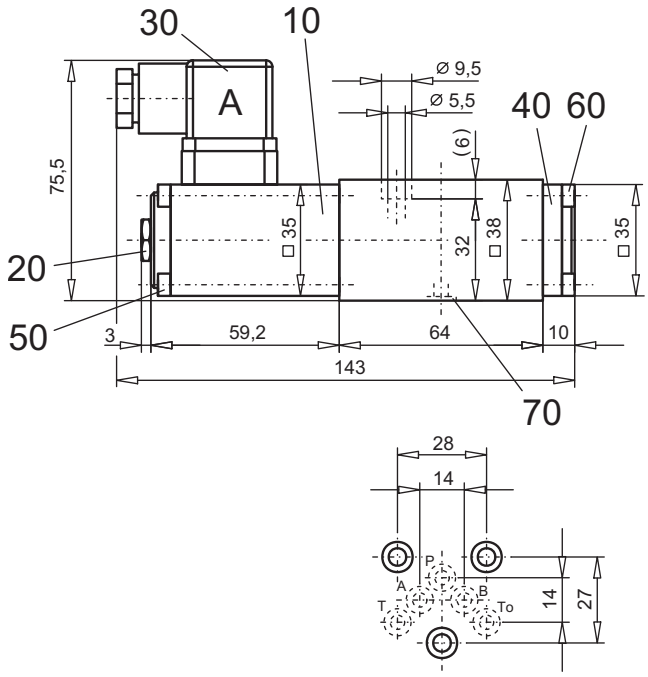
NOTE!
All values measured over 2 metering edges, A and B ports linked.

DIMENSIONS

4/3-way valve



4/2-way valve



PARTS LIST

Position	Article	Description
10	256.3453 256.3423	Proportional solenoid PI35V-G24 Proportional solenoid PI35V-G12
20	253.8000	Plug with integrated manual override HB4,5
30	219.2001	Plug A (grey)
35	219.2002	Plug B (black)
40	057.4208	Cover
50	246.1161	Socket head cap screw M4x60 DIN 912
60	246.1111	Socket head cap screw M4x10 DIN 912
70	160.2052	O-ring ID 5,28x1,78

ACCESSORIES

Sub-plates	Register 2.9
Proportional-amplifier	Register 1.13

Technical explanation see data sheet 1.0-100E